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# **Product Evaluation**

#### RC102 | 0221

Engineering Services Program

The following product has been evaluated for compliance with the wind loads specified in the International Residential Code (IRC) and the International Building Code (IBC).

This product evaluation is not an endorsement of this product or a recommendation that this product be used. The Texas Department of Insurance has not authorized the use of any information contained in the product evaluation for advertising, or other commercial or promotional purpose.

This product evaluation is intended for use by those individuals who are following the design wind load criteria in Chapter 3 of the IRC and Section 1609 of the IBC. The design loads determined for the building or structure shall not exceed the design load rating specified for the products shown in the limitations section of this product evaluation. This product evaluation does not relieve a Texas licensed engineer of his responsibilities as outlined in the Texas Insurance Code, the Texas Administrative Code, and the Texas Engineering Practice Act.

For more information, contact TDI Engineering Services Program at (800) 248-6032.

**Evaluation ID:** RC-102

Effective Date:February 1, 2021Re-evaluation Date:February 2025

Product Name: Extruded Interlocking Concrete Roof Tiles

Manufacturer: Eagle Roofing Products, a Division of Burlingame Industries, Inc. 3546 North Riverside Avenue Rialto, CA 92377 (909) 822-6000

### **General Description:**

The roof tiles specified in this evaluation report are acceptable for use in designated catastrophe areas along the Texas Gulf Coast when installed in accordance with this product evaluation report, the building specifications adopted by the TDI, and the manufacturer's installation instructions as referenced in the document entitled *"Florida High Wind Concrete and Clay Tile Installation Manual,"* 6<sup>th</sup> Edition (FRSA-TRI Installation Manual), except for the attachment methods, which are specified in this evaluation report.

### **Product Description:**

Eagle Roofing Products roofing tiles are interlocking extruded concrete roof tiles that are composed of Type II Portland cement, washed sand, and proprietary additives. Mineral coloring oxides are mixed with the Portland cement and water for through color or for surface application following extrusion. All roof tiles are available in a variety of colors and are cured to reach required strength before shipment. Each tile is manufactured with 3/4" wide interlocking sidelaps designed to resist water penetration and maintain proper alignment. All tiles have protruded head lugs on the underside. The head lugs provide for mechanical attachment over battens or provide a stable foundation for nail attachment to solid decking. Two nail holes are provided for flat/low profile tiles. Three nail holes are provided for medium and high/barrel profile tiles.

**Attachment:** Install the Eagle Roofing Products roofing tiles specified in this report using a mechanical fastening system. The roofing tiles may be secured either directly to the roof deck or over battens. Holes are provided at the top of each roofing tile for fastening as specified in this evaluation report.

Adhesive fastening systems must comply with ICC-ES AC152, **Acceptance Criteria for Adhesive Fastening of Concrete or Clay Roof Tiles**. Refer to the adhesive fastening system manufacturer product evaluation for the allowable aerodynamic uplift moment and the installation method to develop a resistance equal to or greater than the code required aerodynamic uplift moment. Installation of roof tiles using an adhesive fastening system must be done by technicians trained and having a current certification by the adhesive fastening system manufacturer.

**Roof Tile Profile Classifications:** Roof tile profiles are classified as one of the following:

- Flat/Low profile: Flat/Low profile tiles are tiles having a rise equal to or less than 1/2".
- **Medium profile:** Medium profile tiles are defined as tiles having a rise greater than 1/2" and a rise to width ratio of less than or equal to 1.5.
- **High/Barrel profile:** High/Barrel profile tiles are those tiles having a rise to width ratio greater than 1.5.

**Roof Tile Designations, Profile Classifications, and Dimensions:** Table 1 specifies the roof tile designations, profile classifications, and dimensions for the roof tiles that apply to this product evaluation report. Tile profiles and dimensions are shown in Figure 1.

Tile Name	Profile Classification	Tile		
		Length (in.)	Width (in.)	Exposed Width (in.)
Capistrano	High/Barrel	17	12.375	11.506
Malibu	Medium	17	12.375	11.691
Ponderosa	Flat/Low	17	12.375	11.552
Bel Air/Artisan	Flat/Low	17	12.375	11.552
Estate	Flat/Low	17	12.375	11.552
Double-Eagle Bel Air	Flat/Low	17	12.375	11.552
Double-Eagle	Flat/Low	17	12.375	11.552
Ponderosa				
Golden Eagle	Flat/Low	17	12.375	11.552

## Table 1

## **Roof Tile Designations, Profile, and Dimensions**

## Installation and Limitations:

**Roof Framing and Roof Deck:** Install roof framing members in accordance with either the IRC or the IBC. Do not space the roof framing members greater than 24" on center. The roof deck must be solidly

sheathed with minimum 15/32" plywood. Fasten the roof deck to the roof framing members in accordance with either the IRC or the IBC.

If the existing roof deck is a spaced board roof deck, then either remove or cover the spaced boards with a minimum 15/32" plywood deck. Install the plywood sheathing in accordance with either the IRC or the IBC.

**Metal Drip Edge:** Install a metal drip edge as specified in the manufacturer's installation instructions as referenced in the FRSA-TRI Manual.

### **Roof Underlayment:**

**3:12 Roof Slope to Under 4:12 Roof Slope:** Two layers of underlayment complying with ASTM D 226, Type II (No. 30 asphalt felt) or equivalent. Install the underlayment as specified in either the IRC or the IBC and in the manufacturer's installation instructions as referenced in the FRSA-TRI Manual.

**4:12 Roof Slope and Greater:** One layer of underlayment complying with ASTM D 226, Type I (No. 30 asphalt felt) or equivalent. Lap the underlayment a minimum of 4" at the head laps and a minimum of 6" at the side laps. Install the underlayment as specified in either the IRC or the IBC and in the manufacturer's installation instructions as referenced in the FRSA-TRI Manual.

**Roof Tile Installation:** Follow the limitations on mean roof height and roof slope for installing the roof tiles:

**Roof Slope Limitations:** Install the roof tiles on buildings with a roof slope greater than or equal to 3:12 and less than or equal to 12:12.

**Moment of Resistance:** The overturning resistance (moment of resistance) due to wind of the roof tiles based on the installation method for the roof tiles is shown in Table 2.

Tile Profile	Fastener Requirements	Substrate		
		15/32" Plywood	19/32" Plywood	Battens
Flat/Low	Two 10d ring shank nails	39.1	46.4	24.6
Medium		36.1	45.5	36.4
High/Barrel		28.6	41.2	26.8
Flat/Low	One No. 8 screw	39.1	39.1	25.6
Medium		33.3	33.3	30.1
High/Barrel		28.7	28.7	25.5
Flat/Low	Two No. 8 screws	50.1	50.1	36.1
Medium		55.5	55.5	41.9
High/Barrel		51.3	51.3	37.1
Flat/Low	One 10d smooth or	25.2	25.2	27.5
Medium	screw shank nail with one clip	25.2	25.2	27.5
High/Barrel		35.5	35.5	29.4
Flat/Low	Two 10d smooth or	38.1	38.1	37.6
Medium	screw shank nails with	38.1	38.1	37.6
High/Barrel	one clip	44.3	44.3	47.2

Table 2Moment of Resistance Based on Roof Tile Installation Method (ft-lbf)

**Aerodynamic Uplift Moment:** The aerodynamic uplift moment for the roof tile is calculated using Equation 16-34 from the 2018 IBC. The aerodynamic uplift moment is calculated based on the mean roof height for the installation and the required wind speed and Exposure condition for the installation location using ASCE 7-16.

**Permissible Tile Installation:** The roof tiles may be installed if the Moment of Resistance for the roof tile specified in this evaluation report is greater than the Aerodynamic Uplift Moment for the roof tile calculated for the structure location.

**General:** Install the roof tiles in accordance with this product evaluation report and the manufacturer's installation instructions. The roof tiles and the underlayment system must be clean and dry at the time of their application.

**Battens:** The roofing tiles may be installed over battens. The roof deck must be solidly sheathed with minimum 15/32" plywood. Battens must be minimum nominal 1x2 wood members. Space the battens a maximum of 14" on center to allow for a 3" headlap. Fasten the battens to the roof deck with minimum 8d corrosion resistant common wire nails, box nails, or equivalent diameter pneumatic gun nails. Space the fasteners a minimum of 24" on center. As an alternative, the battens may be fastened to the roof deck with 16-gauge by 7/16" crown by 1-1/2" long corrosion resistant staples. Space the staples a maximum of 12" on center.

## **Mechanical Fastening Systems:**

**Fasteners:** Use fasteners for direct deck installations long enough to penetrate a minimum of 3/4" into or through the roof deck. Use fasteners for batten installations (when used) long enough to penetrate through the batten entirely and a minimum of 3/4" into or through the roof deck. The following types of fasteners may be required, depending on the installation method used as specified in the FRSA-TRI Manual.

- No. 8 steel wood screws.
- 10d ring shank nails (0.283" flat head diameter, 0.131" ring shank diameter).
- 10d smooth or screw shank (0.283" flat head diameter, 0.131" smooth or screw shank diameter).
- Clips: Eagle Talon © clips. The clips are 18-gauge x 0.50" wide galvanized steel or Type 304 stainless steel. The following clip sizes are used:
  - 3/4" (flat/low tiles Eave)
  - o 2-5/8" (flat/low tiles)
  - o 2-7/8" (medium tiles)
  - 3-3/16" (high/barrel tiles)

**Rake Tiles:** Rake tiles must be secured to minimum Spruce-Pine-Fir lumber framing with minimum two 10d box nails (3" long, 0.128" shank diameter).

**Hip and Ridge Tiles:** The hip and ridge tiles must be fastened to hip and ridge boards (Southern Yellow Pine dimensional lumber of sufficient height to support the hip and ridge tiles) with either one 10d box nail (3" long, 0.128" shank diameter) or one No. 8 x 2-1/2" long steel wood screw. Refer to Table 3.

### Table 3

### **Hip and Ridge Tile Fastener Requirements**

Lumber Species	Fasteners per Tile		
Courthours Direc	One No. 8 x 2-1/2" wood screw		
Southern Pine	One 10d box nail		

## Adhesive Fastening Systems:

Adhesive fastening systems must comply with ICC-ES AC152, **Acceptance Criteria for Adhesive Fastening of Concrete or Clay Roof Tiles**. Refer to the adhesive fastening system manufacturer product evaluation for the allowable aerodynamic uplift moment and the installation method to develop a resistance equal to or greater than the code required aerodynamic uplift moment. Installation of roof tiles using an adhesive fastening system must be done by technicians trained and having a current certification by the adhesive fastening system manufacturer.

Adhesive fastening systems must not be used with polyethylene or silicon surfaced underlayments.

**Notes:** A copy of the *"Florida High Wind Concrete and Clay Tile Installation Manual,"* 6<sup>th</sup> Edition (FRSA-TRI Installation Manual) must be available at the job site. Use corrosion resistant fasteners as specified in the IRC and the IBC.





Figure 1. Tile Illustrations